

Garant

Steel boring bar A.. SDUCL 93°, for indexable inserts DC., left-hand, Shank Ø / insert size: 32/11mm


Order data

Order number	260343 32/11
GTIN	4045197656018
Item class	21T

Technical description

Pack of insert screws	269028 2
Shim screw	269013 2
suitable indexable insert	DC.. 11T3..
Shim	269005 3
Centre offset L_3	22 mm
ISO code toolholder	A32S SDUCR/L11
Minimum pre-drill $\varnothing D_{\min}$	40 mm
Insert size	11 mm
Overall length L	250 mm
Clamping height L_2	31 mm
Setting angle κ	93 degrees
Shank $\varnothing D_s$	32 mm
Standard	DIN 8024
Application type	left-hand
Boring depth up to	3xD
Through-coolant	yes

Application	Internal longitudinal turning
Type of product	Boring Bar

Accessories

Shim Type 3	269005 3
Set of insert screws Type 8	269028 8
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659957 500
PrecisionBit for Torx®, 1/4 inch E 6.3 Torx® profile TX15	674248 TX15